

Figure 31 - Pioneer and Versa-Flame

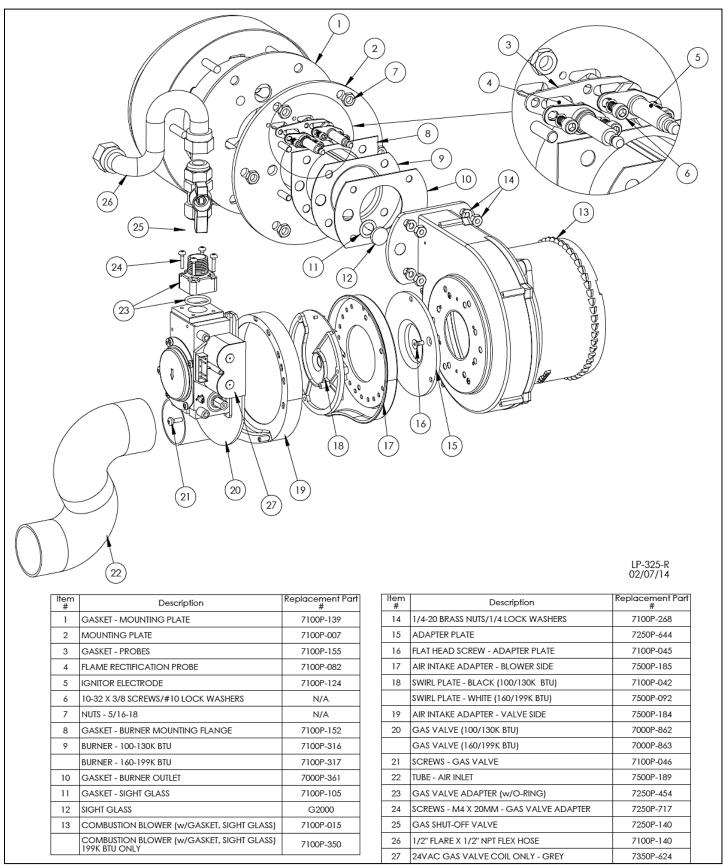


Figure 32 - Pioneer and Versa-Flame

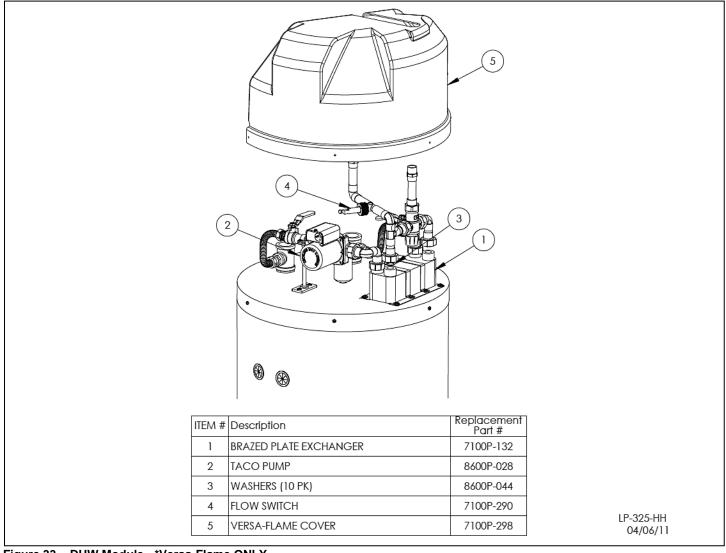


Figure 33 - DHW Module - \*Versa-Flame ONLY

## PART 13 - MAINTENANCE

## **CAUTION**

In unusually dirty or dusty conditions, care must be taken to keep appliance cabinet door in place at all times. Failure to do so VOIDS WARRANTY!

## **A** WARNING

Allowing the appliance to operate with a dirty combustion chamber will hurt operation. Failure to clean the heat exchanger as needed by the installation location could result in appliance failure, property damage, personal injury, or death. Such product failures ARE NOT covered under warranty.

The appliance requires minimal periodic maintenance under normal conditions. However, in unusually dirty or dusty conditions, periodic vacuuming of the cover to maintain visibility of the display and indicators is recommended.

Periodic maintenance should be performed once a year by a qualified service technician to assure that all the equipment is operating safely and efficiently. The owner should make necessary arrangements with a qualified heating contractor for periodic maintenance of the appliance. Installer must also inform the owner that the lack of proper care and maintenance of the appliance may result in a hazardous condition.